

## Engel Injection Molding Machine Manual

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Injection is the process step in injection molding that is most quality critical. Engel injection-molding machines with electrical injection units now feature optimized setpoint computation of this profile, with clear visualization, which increases the process transparency and ease of operation.

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injection molding machines of different sizes require different injection pressures. The injection pressure needs to be maintained during injection, combined with optimum axial speed and injection and screw advance speed. The injection speed and injection pressure yield a theoretical injection capacity that forms

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INJkon 01/4.0/ Manual Page 3 of 93 PREFACE INJkon is multi functional controller incorporating micro controller, making it most versatile and cost effective solution optimally designed to best suit the automation needs of injection molding machines. For letter usage and maintenance of control system, detail study of this operating manual will be

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the operating manual at regular intervals. Even if the IMM is only subject to slight modifications in terms of position it should be disconnected from any power supply. Reconnect all power supplies according to the operating manual before restarting the machine. When disposing of the IMM to a third party (or

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The desktop injection molding machines are small injection molding machines and will fit on top of a desk. It is better for smaller spaces and smaller runs of molds. The benchtop injection molding machine is a large stand-alone machine that needs more space to function but can do larger runs. Types of injection processes

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